

# C3600 Key Seating Tool

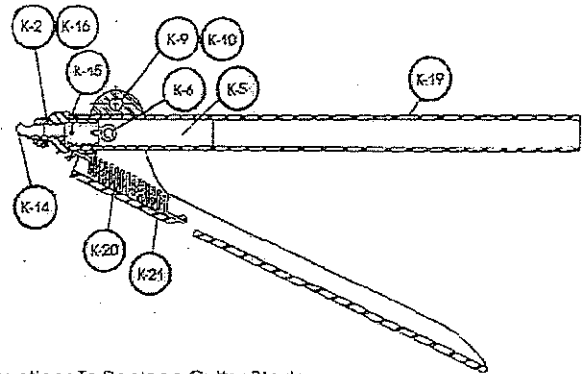
## Key seating tool C-3600

Closing the handle of tool retracts a cutter blade that nips a keyway in thin metal. A small, round file or guided drill is recommended for cutting keys in heavier metals. When ordering tool parts,

be sure to specify flat or countersunk head and RIVNUT thread size. Extra cutter blades should be ordered with the tool.

Standard tools for Nos. 4, 6, 8, 10, 1/4 thread size RIVNUTS are Nos. C-3600-4, C-3600-6, C-3600-8, C-3600-10 and C-3600-25. These will cut 3/32 aluminum, 1/16 milc steel, 1/32 stainless steel.

Part No.	Name	Quantity
K-2-4	* Die Assembly for flat head RIVNUTS	1
K-2-6		
K-2-8		
K-2-10		
K-2-25		
K-5	Cutter body	1
K-6	Roll Pin	1
K-9	Hinge Pin	1
K-10	Washer for K-9	2
K-14	Cutter blade	1
K-15	Roll Pin	2
K-16-4	*Die assembly for 100° countersunk RIVNUTS	1
K-16-6		
K-16-8		
K-16-10		
K-16-25	Cutter blade	1
K-18	(No. 4 size only)	1
K-19	Handle	1
K-20	Spring	1
K-21	Squeeze handle	1



### Instructions To Replace Cutter Blade:

1. Remove K2 or K16 die assembly. Fully depress K-21 squeeze handle and secure with tape or rubber band. Drive out front K-15 roll pin through 3/16 access hole in K-19 handle. Replace cutter blade and reinstall roll pin or-
2. Remove K-2 or K-16 die assembly. Drive out K-6 roll pin. Remove K-5 cutter body from handle. Drive out front K-15 roll pin only to replace cutter blade.

\*This assembly must be changed for each different size RIVNUT.