



Precision Machining

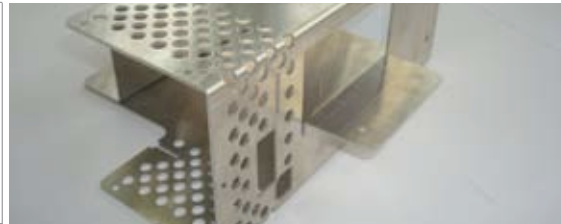
Metal Fabrication

Contract Packaging

Custom Assembly

Springs & Wire Forming

METAL FABRICATION



Metal Processing Capabilities

CNC Brake Press

- Metal forming
- Computerized back gaging
- Standard & custom tooling

CNC Punch Press

- Multi-turret punching machines
- Laser/turret systems

Tube Bending

- Round tube bending to exact specifications

Drilling & Tapping

- For heavier gage material
- Tapping tools for turret

Fasteners Inserting

- 24" Throat
- Bowl feeders

Stamping

- Coil feeders
- Presses for short to medium runs
- Custom dies for low tonnage parts

Mig, Tig & Spot Welding

- Components
- Weldnuts
- Assemblies

Powder Coating

- Precleaning stage wash
- Superior edge coverage
- Salt spray & impact resistance

Cardinal works with variety of materials

- Hot & cold-rolled steel
- Spring steel
- Stainless steel
- Brass/Bronze
- Aluminum
- Copper

Plating

- Zinc
- Anodize



ISO 9001:2008 CERTIFIED

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