Heavy Duty Rivet-nut Hand Installation Tool designed for small production work and prototyping of larger sized rivet nuts

140-2000M Includes: M6, M8, M10 and M12 set-ups only

Thread sizes that can be installed:
- Thin-wall Rivet nuts: M6-M12 (Also M4-M5 with additional head-sets)
- Steel Rivet nuts: M6-M8 (Also M6-M8 with additional head-sets)
- Stainless Steel Rivet nuts: M6 (Also M4-M5 with additional head-sets)
- Plusnuts (all materials) 1st Grip Range Only: M6-M10 (thin material may require double stroke)

**Weight:** 3.55 pounds (1.6 kg)

**Dimensions:** Fully extended – 20.5” long – 24” handle span

* For Unified tool order 140-2000 Includes: 1/4-20 up to 1/2-13
140-2000M Lever Tool Dimensions

Does not include length of mandrel
(Thread Size Dependent)

*17.0 in.
(*43.2 cm)

13.0 in.
(33.0 cm)

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Setting up the 140-2000M Lever Tool

1) Remove the nosepiece (1) from the tool.

2) Thread the shorter portion of the mandrel (3) into the silver threaded portion of the tool, align the flat surfaces.

3) Thread the nosepiece (1) over the mandrel (3) back onto the tool until it is securely fastened.

4) Snap the anvil (2) onto the front of the nosepiece (1).

Installation Sequence

1) Extend the handles (5, 6) as far as they will go while threading the specific rivet nut type onto the mandrel (3).

2) Adjust the nosepiece (1) for the specific rivet nut type so that the rivet nut receives full thread engagement on the mandrel (3).

3) Thread rivet nut fully onto tool, contacting anvil (2).

4) Insert the rivet nut into the hole of your application while it is threaded onto the tool.

5) Grasp the handles (5, 6) & extend them until they stop.

6) While continuing to grasp the handles (5, 6) bring them back toward each other until they stop.

7) Repeat steps 5 and 6 until rivet nut is fully collapsed. (Rivet nut should fully collapse the first time). (Stroke can be determined by the indicator lines (7) which are in mm)

8) Turn the rear assembly (4) counterclockwise & remove the tool from the application.